



**SCANIA**

Document type/Dokumenttyp

**SPECIFICATION**

Title/Rubrik

**DELJIT/Syncro**

File name/Filnamn

Approved by/Godkänt av (tjänsteställebezeichnung namn)

**UTIS Johan Markström**

Issued by/Utfärdat av (tjänsteställebezeichnung namn telefon)

**UTIS Birgitta Wallin 83876**

Date/Datum

**2011-04-12**

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**1(23)**

To/Till (tjänsteställebezeichnung namn)

For information/För information (tjänsteställebezeichnung namn)

## **DELJIT SYNCRO Version 1.3**

### **Functional profile of Odette SYNCRO V3R1 based on Edifact DELJIT D96A.**

## General

The use of the DELJIT/SYNCRO message is based upon previous agreement between partners.

DELJIT/SYNCRO, an instruction from the consignee to the consignor, targets individual components for a specific vehicle/assembly to be delivered in line with a specified production sequence. It may also be used to target batches of the same component to different destinations within a specific plant by using the sub-address. As such, DELJIT/SYNCRO is a short-term delivery instruction which must be combined with a longer-term planning method to provide the consignor with a satisfactory planning horizon. It is recommended that the DELJIT/SYNCRO message be used in conjunction with the delivery instruction message (DELFOR) to provide the consignor with long-term planning information.

When using DELJIT/SYNCRO, specific concepts need to be considered.

**Sequencing** – DELJIT/SYNCRO is a method of scheduling material (usually built-up assemblies) in a pre-determined sequence, with a calculated lead time which ensures that material arrives at the time and place of its use in the assembly process as specified by the consignee.

The relative position of a required consignment is identified by a sequence number or by a date/time specified in the Production Sequence entity. A specific sequence can occur in more than one message transmission.

**Identification** - Each component, kit of components or built-up assembly is individually targeted for a vehicle through the use of a sequence (Production Date/Time) and a Manufacturing Reference (Manufacturing Reference Number) and its article number.

To allow the consignee to relate the consignment to a specific sequence, it is recommended that a label is attached to each article or group of articles linked to a unique sequence number.

**Packaging** - Due to the short-term nature of the DELJIT/SYNCRO message, packaging is likely to have been completed prior to receipt of the message, and cannot therefore be considered as variable.

Any changes to packaging should be identified in the longer-term planning method used in conjunction with DELJIT/SYNCRO or by re-issue of the purchase order.

**Location** - Place of Discharge and Place of Destination, an internal location within the Consignee's premises where goods are moved to after they have been unloaded, e.g. an assembly line, an internal warehouse, etc., is related to Consignee.

**Information status codes** - These codes provide details on the status of information associated with a particular sequence (identified by a production sequence number or date/time).

**a) Creation**

This status must be used for all sequence details being transmitted for the first time.

**b) No Change**

This status code is used for sequence details which have appeared in a previous DELJIT/SYNCRO message and which are being retransmitted unchanged as part of a message which contains other sequence details which have been amended, cancelled, replaced or created.

**c) Amendment**

This status code is allocated to any sequence details which are retransmitted with changes to article or delivery details as specified in the Place of Discharge or Place of Destination entity.

**d) Replacement**

This status code is assigned to sequence details for which manufacturing reference details have changed.

**e) Cancellation**

This status code is used when sequence details are deleted without being replaced.

**f) Agreement**

This status code is used if sequence details (date and time) when it is agreed between partners that the sequence details are frozen.

**Timing of Transmission**

A DELJIT/SYNCRO message can be issued with any frequency. However, since the DELJIT/SYNCRO message is used to support a Just-In-Time process, a high frequency can be expected.

**Coordination with the Transport Label**

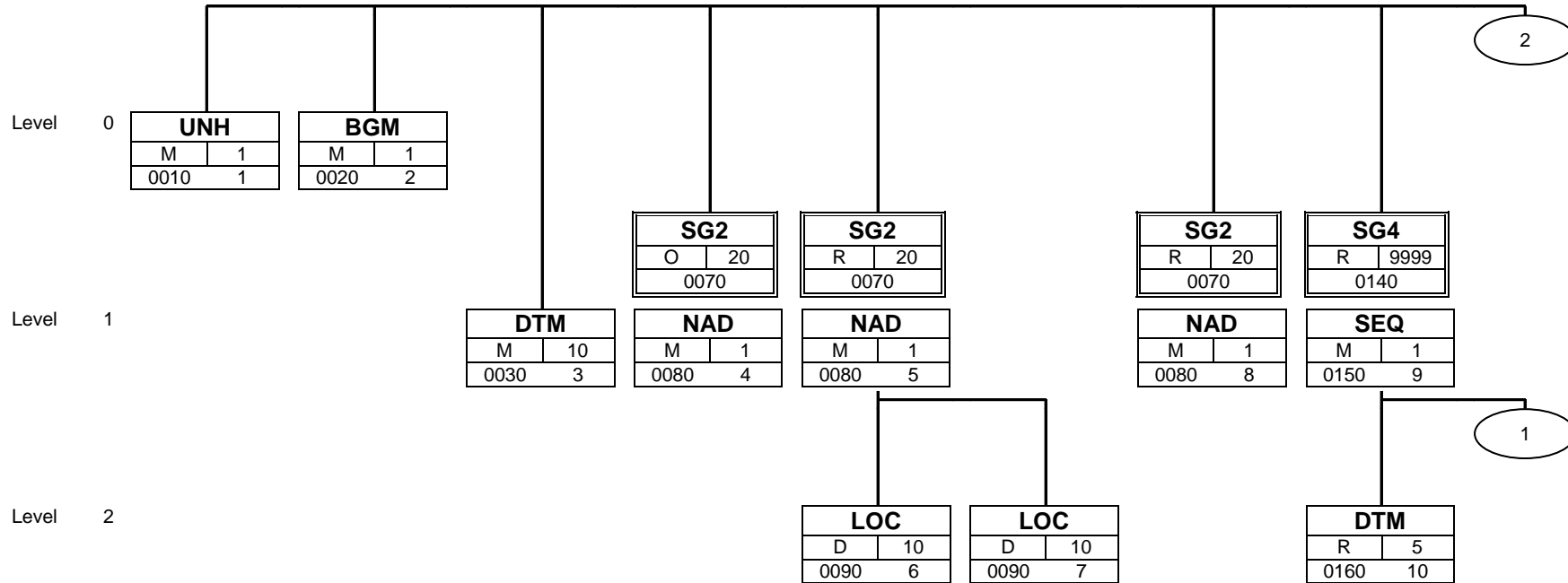
Information originating from the buyer and present in the DELJIT/SYNCRO message is the main source for printed information on the Transport Label. The format lengths are restricted due to the size of the Label.



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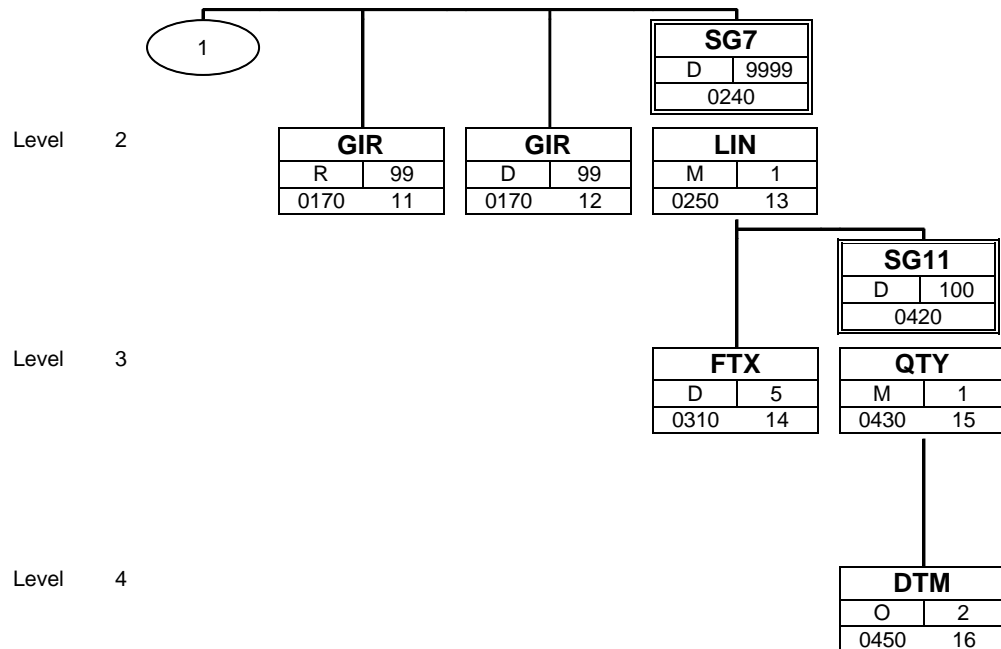




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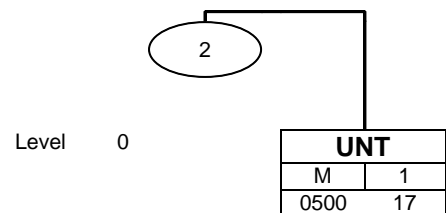
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**7(23)****Segment:****UNH**Seq. No.: 1 Level: 0  
Status: M Max. Occ.: 1  
Counter: 0010**MESSAGE HEADER****Name: MESSAGE HEADER****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
UNH				
0062	Message reference number	M an..14	M an..14	Message reference number
S009	MESSAGE IDENTIFIER	M	M	
0065	Message type identifier	M an..6	M an..6	<b>DELJIT = Delivery just-in-time message</b>
0052	Message type version number	M an..3	M an..3	<b>D = Draft version/UN/EDIFACT Directory</b>
0054	Message type release number	M an..3	M an..3	<b>96A = Release 1996 - A</b>
0051	Controlling agency	M an..2	M an..2	<b>UN = UN/ECE/TRADE/WP.4</b>
0057	Association assigned code	C an..6	C an..6	Subset identification A03032
0068	Common access reference	C an..35	N	not used
S010	STATUS OF THE TRANSFER	C	N	not used
0070	Sequence message transfer number	M n..2	N	not used
0073	First/last sequence message transfer indication	C a1	N	not used

**Comment:****Example:**

UNH+4+DELJIT:D:96A:UN:A03032'



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**8(23)****Segment:****BGM**Seq. No.: 2 Level: 0  
Status: M Max. Occ.: 1  
Counter: 0020**Beginning of message****Name: Beginning of message****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
BGM				
C002	Document/message name	C	R	
1001	Document/message name, coded	C an..3	R an..3	Message Type Coded
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	R an..3	(see codelist)
				<b>10 = ODETTE</b>
1000	Document/message name	C an..35	N	not used
1004	Document/message number	C an..35	R an..6	Message Number
1225	Message function, coded	C an..3	N	not used
4343	Response type, coded	C an..3	N	not used

**Comment:****Example:**

BGM+30:::10+736353'





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9(23)

## Segment:

DTM

Seq. No.: 3 Level: 1  
Status: M Max. Occ.: 10  
Counter: 0030

Date/time/period

Name: Message Date/Time

## Description of segment:

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
DTM				
C507	Date/time/period	M	M	
2005	Date/time/period qualifier	M an..3	M an..3	
2380	Date/time/period	C an..35	R an..14	<b>137</b> = Document/message date/time Message Date/Time
2379	Date/time/period format qualifier	C an..3	R an..3	Specifier <b>203</b> = CCYYMMDDHHMM

## Comment:

## Example:

DTM+137:201004011108:203'

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**10(23)****Group:** **SG2** Status: O Max. Occ.: 20 Buyer**Segment:** **NAD** Seq. No.: 4 Level: 1 **Name and address**  
Status: M Max. Occ.: 1  
Counter: 0080**Name:** **Name and address****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
NAD				
3035	Party qualifier	M an..3	M an..3	<b>BY = Buyer</b>
C082	Party identification details	C	R	
3039	Party id. identification	M an..35	M an..13	Buyer's Identification Number
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	R an..3	(see codelist)
				<b>91 = Assigned by seller or seller's agent</b>
C058	Name and address	C	N	not used
3124	Name and address line	M an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
C080	Party name	C	N	not used
3036	Party name	M an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3045	Party name format, coded	C an..3	N	not used
C059	Street	C	N	not used
3042	Street and number/p.o. box	M an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3164	City name	C an..35	N	not used
3229	Country sub-entity identification	C an..9	N	not used
3251	Postcode identification	C an..9	N	not used
3207	Country, coded	C an..3	N	not used

**Comment:****Example:**

NAD+BY+SCANIA1::91'

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**11(23)****Group:** **SG2** Status: R Max. Occ.: 20 Consignee**Segment:** **NAD** Seq. No.: 5 Level: 1 **Name and address**  
Status: M Max. Occ.: 1  
Counter: 0080**Name:** **Name and address****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
NAD				
3035	Party qualifier	M an..3	M an..3	<b>CN = Consignee</b>
C082	Party identification details	C	R	
3039	Party id. identification	M an..35	M an..3	Consignee's Identification Number
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	R an..3	(see codelist)
				<b>92 = Assigned by buyer or buyer's agent</b>
C058	Name and address	C	N	not used
3124	Name and address line	M an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
C080	Party name	C	N	not used
3036	Party name	M an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3045	Party name format, coded	C an..3	N	not used
C059	Street	C	N	not used
3042	Street and number/p.o. box	M an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3164	City name	C an..35	N	not used
3229	Country sub-entity identification	C an..9	N	not used
3251	Postcode identification	C an..9	N	not used
3207	Country, coded	C an..3	N	not used

**Comment:****Example:**

NAD+CN+CHA : : 92 '



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**12(23)****Group:** **SG2** Status: R Max. Occ.: 20 Consignee**Segment:** **LOC** Seq. No.: 6 Level: 2 **Place/location identification**  
Status: D Max. Occ.: 10  
Counter: 0090**Name:** **Place Of Discharge****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
LOC				
3227	Place/location qualifier	M an..3	M an..3	<b>11 = Place/port of discharge</b>
C517	Location identification	C	R	
3225	Place/location identification	C an..25	R an..17	Place Of Discharge Id. Coded
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	C an..3	R
				<b>92 = Assigned by buyer or buyer's agent</b>
3224	Place/location	C an..70	N	not used
C519	Related location one identification	C	N	not used
3223	Related place/location one identification	C an..25	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
3222	Related place/location one	C an..70	N	not used
C553	Related location two identification	C	N	not used
3233	Related place/location two identification	C an..25	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
3232	Related place/location two	C an..70	N	not used
5479	Relation, coded	C an..3	N	not used

**Comment:****Example:**

LOC++230G: :92'



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**13(23)****Group:** **SG2** Status: R Max. Occ.: 20 Consignee**Segment:** **LOC** Seq. No.: 7 Level: 2 **Place/location identification**  
Status: D Max. Occ.: 10  
Counter: 0090**Name:** **Place Of Destination****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
LOC				
3227	Place/location qualifier	M an..3	M an..3	<b>159 = Additional internal destination</b>
C517	Location identification	C	R	
3225	Place/location identification	C an..25	R an..17	Place Of Destination Id. Coded
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
3224	Place/location	C an..70	N	not used
C519	Related location one identification	C	N	not used
3223	Related place/location one identification	C an..25	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
3222	Related place/location one	C an..70	N	not used
C553	Related location two identification	C	N	not used
3233	Related place/location two identification	C an..25	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
3232	Related place/location two	C an..70	N	not used
5479	Relation, coded	C an..3	N	not used

**Comment:****Example:**

LOC+159+230K125S'

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**14(23)**
**Group:** **SG2** Status: R Max. Occ.: 20 Consignor

**Segment:** **NAD** Seq. No.: 8 Level: 1 **Name and address**  
 Status: M Max. Occ.: 1  
 Counter: 0080

**Name:** **Name and address**
**Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
NAD				
3035	Party qualifier	M an..3	M an..3	<b>CZ = Consignor</b>
C082	Party identification details	C	R	
3039	Party id. identification	M an..35	M an..7	Consignor's Identification Number
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	R an..3	(see codelist)
				<b>92 = Assigned by buyer or buyer's agent</b>
C058	Name and address	C	N	not used
3124	Name and address line	M an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
3124	Name and address line	C an..35	N	not used
C080	Party name	C	N	not used
3036	Party name	M an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3036	Party name	C an..35	N	not used
3045	Party name format, coded	C an..3	N	not used
C059	Street	C	N	not used
3042	Street and number/p.o. box	M an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3042	Street and number/p.o. box	C an..35	N	not used
3164	City name	C an..35	N	not used
3229	Country sub-entity identification	C an..9	N	not used
3251	Postcode identification	C an..9	N	not used
3207	Country, coded	C an..3	N	not used

**Comment:**
**Example:**

NAD+CZ+56565::92'



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**15(23)****Group:** **SG4** Status: R Max. Occ.: 9999 Production sequence**Segment:** **SEQ** Seq. No.: 9 Level: 1 **Sequence details**  
Status: M Max. Occ.: 1  
Counter: 0150**Name:** **Sequence details****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
SEQ				
1245	Status indicator, coded	C an..3	R an..3	Information Status <b>1 = Amendment</b> <b>2 = Cancellation</b> <b>3 = Created new</b> <b>4 = No change</b> <b>5 = Replacement</b> <b>6 = Agreement</b>
C286	Sequence information	C	N	not used
1050	Sequence number	M an..6	N	not used
1159	Sequence number source, coded	C an..3	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used

**Comment:****Example:**

SEQ+3 '



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**16(23)****Group:** **SG4** Status: R Max. Occ.: 9999 Production sequence**Segment:** **DTM** Seq. No.: 10 Level: 2 **Date/time/period**  
Status: R Max. Occ.: 5  
Counter: 0160**Name:** **First Sequence Date/Time****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
DTM				
C507	Date/time/period	M	M	
2005	Date/time/period qualifier	M an..3	M an..3	<b>194 = Start date/time</b>
2380	Date/time/period	C an..35	R an..12	First Sequence Date/Time (Key)
2379	Date/time/period format qualifier	C an..3	R an..3	<b>203 = CCYYMMDDHHMM</b>

**Comment:****Example:**

DTM+194:201005120815:203'





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**17(23)****Group:** **SG4** Status: R Max. Occ.: 9999 Production sequence**Segment:** **GIR** Seq. No.: 11 Level: 2 **Related identification numbers**  
Status: R Max. Occ.: 99  
Counter: 0170**Name: Product Attributes****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
GIR				
7297	Set identification qualifier	M an..3	R an..3	<b>4 = Vehicle reference set</b>
C206	Identification number	M	R	
7402	Identity number	M an..35	R an..35	Manufacturing Reference Number Free Text (Line 1)
7405	Identity number qualifier	C an..3	R an..3	<b>AN = Manufacturing reference number</b>
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used

**Comment:****Example:**

GIR+4+4567:AN'



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**UTIS Johan Markström**

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**18(23)****Group:** **SG4** Status: R Max. Occ.: 9999 Production sequence**Segment:** **GIR** Seq. No.: 12 Level: 2 **Related identification numbers**  
Status: D Max. Occ.: 99  
Counter: 0170**Name:** **Vehicle reference set****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
GIR				
7297	Set identification qualifier	M an..3	R an..3	<b>1 = Product</b>
C206	Identification number	M	R	
7402	Identity number	M an..35	R an..35	Free Text (Line 1)
7405	Identity number qualifier	C an..3	R an..3	<b>AB = 1st structure element name</b>
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used
C206	Identification number	C	N	not used
7402	Identity number	M an..35	N	not used
7405	Identity number qualifier	C an..3	N	not used
4405	Status, coded	C an..3	N	not used

**Comment:****Example:**

GIR+1+DESCRIPTION:AB'



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**19(23)****Group:** **SG7** Status: D Max. Occ.: 9999 Scheduled Article**Segment:** **LIN** Seq. No.: 13 Level: 2 **Line item**  
Status: M Max. Occ.: 1  
Counter: 0250**Name:** **Line item****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
LIN				
1082	Line item number	C n..6	N	not used
1229	Action request/notification, coded	C an..3	N	not used
C212	Item number identification	C	R	
7140	Item number	C an..35	R an..35	Article Number
7143	Item number type, coded	C an..3	R an..3	<b>IN = Buyers item number</b>
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
C829	Sub-line information	C	N	not used
5495	Sub-line indicator, coded	C an..3	N	not used
1082	Line item number	C n..6	N	not used
1222	Configuration level	C n..2	N	not used
7083	Configuration, coded	C an..3	N	not used

**Comment:****Example:**

LIN+++123456:IN'



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**20(23)****Group:** **SG7** Status: D Max. Occ.: 9999 Scheduled Article**Segment:** **FTX** Seq. No.: 14 Level: 3 **Free text**  
Status: D Max. Occ.: 5  
Counter: 0310**Name:** **Line item****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
FTX				
4451	Text subject qualifier	M an..3	R an..3	<b>LIN = Line item</b>
4453	Text function, coded	C an..3	N	not used
C107	Text reference	C	N	not used
4441	Free text, coded	M an..3	N	not used
1131	Code list qualifier	C an..3	N	not used
3055	Code list responsible agency, coded	C an..3	N	not used
C108	Text literal	C	R	
4440	Free text	M an..70	R an..70	Free Text (Line 1)
4440	Free text	C an..70	N	not used
4440	Free text	C an..70	N	not used
4440	Free text	C an..70	N	not used
4440	Free text	C an..70	N	not used
3453	Language, coded	C an..3	N	not used

**Comment:****Example:**

FTX+LIN+++Color 3456'



# SCANIA

Document type/Dokumenttyp

**SPECIFICATION**

Title/Rubrik

**DELJIT/Syncro**

File name/Filnamn

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**21(23)****Group:** **SG11** Status: D Max. Occ.: 100 Quantity To Be Delivered**Segment:** **QTY** Seq. No.: 15 Level: 3 **Quantity**  
Status: M Max. Occ.: 1  
Counter: 0430**Name:** **Quantity****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
QTY				
C186	Quantity details	M	M	
6063	Quantity qualifier	M an..3	R an..3	<b>131 = Delivery quantity</b>
6060	Quantity	M n..15	R n..15	Quantity To Be Delivered
6411	Measure unit qualifier	C an..3	N	not used

**Comment:****Example:**

QTY+131:2'



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**22(23)****Group:** **SG11** Status: D Max. Occ.: 100 Quantity To Be Delivered**Segment:** **DTM** Seq. No.: 16 Level: 4 **Date/time/period**  
Status: O Max. Occ.: 2  
Counter: 0450**Name:** **Delivery Date/Time First at Destination****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
DTM				
C507	Date/time/period	M	R	
2005	Date/time/period qualifier	M an..3	M an..3	<b>2 = Delivery date/time, requested</b>
2380	Date/time/period	C an..35	R an..12	Delivery Date/Time
2379	Date/time/period format qualifier	C an..3	R an..3	Specifier <b>203 = CCYYMMDDHHMM</b>

**Comment:****Example:**

DTM+2:201005120815:203'



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**23(23)****Segment:****UNT**Seq. No.: 17 Level: 0  
Status: M Max. Occ.: 1  
Counter: 0500**MESSAGE TRAILER****Name: MESSAGE TRAILER****Description of segment:**

UN/EDIFACT			Implementation	
	Name	St Format	St Format	Use / Remarks
UNT				
0074	Number of segments in a message	M n..6	M n..6	Number of segments in the message
0062	Message reference number	M an..14	M an..14	Message reference number

**Comment:****Example:**

UNT+12+4 '