

External companies operating at Scania





If you represent an external company and are working at Scania for a limited period but are not employed by us, this brochure will provide you with a summary of our regulations and a map of the industrial complex with building numbers and the locations of gates and responsibility plans clearly marked.

Safety is given top priority at Scania. Work that cannot be carried out safely must not be carried out at all!

Together we have a shared responsibility for safety activities so that everyone can get home unharmed every day.



Christian Levin CEO

Contents

General rules	4
AccessEntry and exit	
•	
SSG Entré pass	
Alcohol and drugs	
Smoking	
Traffic rules – Parking	
Use of IT	
Confidentiality – non-disclosure agreement	
Criminal acts	
Photography	/
Shared workplace - Coordination	8
Responsibility plan	8
Coordination responsibility	
Zone Security Card	
Lockout/tagout protection	
Electrical connection work	
Plumbing and pipe work	
ATEX – Explosive environments	
Working in enclosed spaces	
Work in production-critical environments	
Barriers	
Order and tidiness	
Handling waste and hazardous waste	11
Fire protection	18
Chemical products	19
Work equipment	20
Ladders and trestles	20
Scaffolding	20
Lifting devices	21
Mobile work platforms - Skylifts	21
Forklift truck driving	21
Transport routes and indoor	
pedestrian walkways	22
Accidents and incidents	22
Accidents, near accidents, risky situations and	
environmental accidents	22
Special risks	
First aid – Raising the alarm	

General rules

Access

A visitor's badge is required for any work lasting up to one week. Company cards with a photo are required for any work lasting more than one week. Badges and cards are issued at the request of the employer's representative or the coordination manager and must be worn and be clearly visible at all times.

The name of the company employing the contractor must also be clearly visible.

Entry and exit

For entry, written notification is required from the employer's representative or coordinator.

To enter the site in a vehicle, the customer's coordination manager must have ordered a temporary traffic permit, which is issued at the gate or at reception.

Spot checks may be performed on bags and vehicles when entering or exiting the site.

SSG Entré pass

All employees of companies carrying out work on the premises must complete a safety training course before arriving at the site to start work. An SSG Entré pass will be issued once the employee has completed and passed this training. This is a requirement for obtaining an entry permit/company card.

An SSG Entré pass is required for work at production premises, R&D premises and on the industrial complex.

Anyone without a valid SSG Entré pass is not permitted to enter the site unless escorted by someone employed by Scania CV AB or Scania Industrial Maintenance AB.

Alcohol and drugs

The possession, consumption, sale and storage of alcoholic beverages and/or drugs is prohibited on Scania's premises.

Random alcohol and drug tests are carried out at Scania. Anyone found to be under the influence of alcohol or drugs will be removed from the premises immediately.

Smoking

Scania is a smoke-free company and smoking is only permitted in the designated outdoor locations.

Traffic rules - Parking

The Swedish Road Traffic Ordinance is applied within Scania's premises.

Work vehicles and goods traffic have priority within the industrial complex.

Parking is only permitted in designated parking spaces. The maximum speed limit on site is 30 km/h. For some operations, the maximum speed limit is 20 km/h. Idling is permitted for a maximum of 1 minute.



Use of IT

Computers, software, communication networks and other IT equipment procured by Scania are intended solely for the company's use. Non-Scania equipment must not be connected to the network. Anyone who is authorised to use IT systems at Scania must abide by the applicable rules and those stipulated by the responsible manager.

Equipment may only be connected to the network if provision is made for this in the contractor's agreement.

Confidentiality – non-disclosure agreement

Information regarding Scania, its operations and other conditions must never be disclosed to unauthorised parties while work is ongoing or after its completion. The non-disclosure agreement is to be signed at the gate/reception in connection with the issuing of an entry permit/company card.

Criminal acts

All acts of a criminal nature must be reported to the contact person for the assignment. This also applies to thefts involving the contractor's equipment.

Photography

There is a general ban on photography and filming at Scania. A photography permit can be obtained from the operations manager. Scania reserves the right to inspect all devices capable of recording or capturing images brought on to Scania's premises in order to reduce the risk of dissemination of images/recordings. Information is available at the gate/from reception.

Visitors/contractors who will be entering an orange/ red zone at Scania must contact the gate/reception for information and instructions prior to entry.



Shared workplace – Coordination

Responsibility plan

In each building there is a responsibility plan identifying the person in charge of each workplace. For the locations of responsibility plans, please see the map sheet in the central fold.

Coordination responsibility

Unless otherwise agreed, Scania is responsible for the coordination of work environment matters.



An exception to this is building and construction work, where the designated building work environment coordinator (BAS P/U) performs the task.

It is the contractor's obligation when working on Scania's sites to inform Scania's coordinator about any risks that the contractor may generate for other employees in the area.

Zone Security Card

When entering, being present in or working in an automated cell, the operator or other personnel shall visualise their presence by placing the zone security card ("yellow card") in a designated place.

The zone security card method applies from when Scania has taken over the equipment and a production certificate has been issued by the machine owner (workshop manager).

Lockout/tagout protection

Prior to electrical, mechanical or plumbing and pipe work on machinery and supply systems, or when working in dangerous proximity to such equipment, the contractor must ensure that the necessary measures have been taken to prevent accidental operation, with assistance from the coordination manager.



Electrical connection work

All modifications to electrical installations must be checked before the power is turned on to ensure electrical safety. These checks must be carried out by the electrical operations manager or a person appointed by the electrical operations manager.

Work on connections, switches and other electrical systems is only permitted with a permit from Scania's electrical systems manager.

The contractor must produce a record of any self-inspections performed in accordance with the latest applicable version of SS-EN 4364000.

Plumbing and pipe work

Work on connections and other activities involving pipework is only permitted with a permit issued by the responsible person.

ATEX – Explosive environments

All work in and around an explosive atmosphere must be coordinated with the operation and a work permit issued. The areas in question are indicated by an EX sign.



Working in enclosed spaces

All work in enclosed spaces must be coordinated with the operation and a work permit issued.

Work in production-critical environments

A special work permit may be required for work in data centres and culverts. This must be checked with the employer.

OTHER IMPORTANT TELEPHONE NUMBERS

Alarm operator +46 8 553 830 60

Permits for hot work +46 8 553 830 60

Occupational health service +46 8 553 898 00

Fire protection

Hot work requires written permission from Scania and a valid certificate for the person performing the work and the fire-watcher, as well as a continuous fire watch for at least one hour after the work has been completed. A fire watch is also required during any breaks and additional measures may be specified in the written permission.

A fire watch is vital because fire alarms may be switched off during the work.

Fire-Gas-Evacuation alarms. Find out what instructions apply for the area in which you are working and how the alarm should be raised in the event of an accident. De-activation of alarm devices must be ordered when the work to be performed involves smoke, heat, dust, steam, vibrations etc.

Flammable goods – Gas cylinders must be stored in designated locations.

Through-penetrations in fire-resistant structural elements must be fire-sealed immediately and always before leaving the workplace. Permanent fire seals must be installed of the same fire-resistance class as the surrounding elements.

Unnecessary automatic fire alarms – an invoice will be issued to any person who caused an alarm to be set off because rules were not followed.

Fire-extinguishing equipment – If you have used Scania's fire-extinguishing equipment, this must be reported immediately to the employer.

Barriers

The choice of barrier must be based on the level of risk involved and must always be checked with the employer or coordination manager.

Order and tidiness

The contractor must ensure good housekeeping and remove any surplus materials and waste from the workplace each day. Particular care must be taken to ensure that tools, materials and waste are not left on roofs or in other areas where they can pose a hazard if they fall.

Work equipment and materials must not be left behind once work has been completed.

Establishment areas and the areas around them must be kept neat and tidy. Scania must always be granted access.

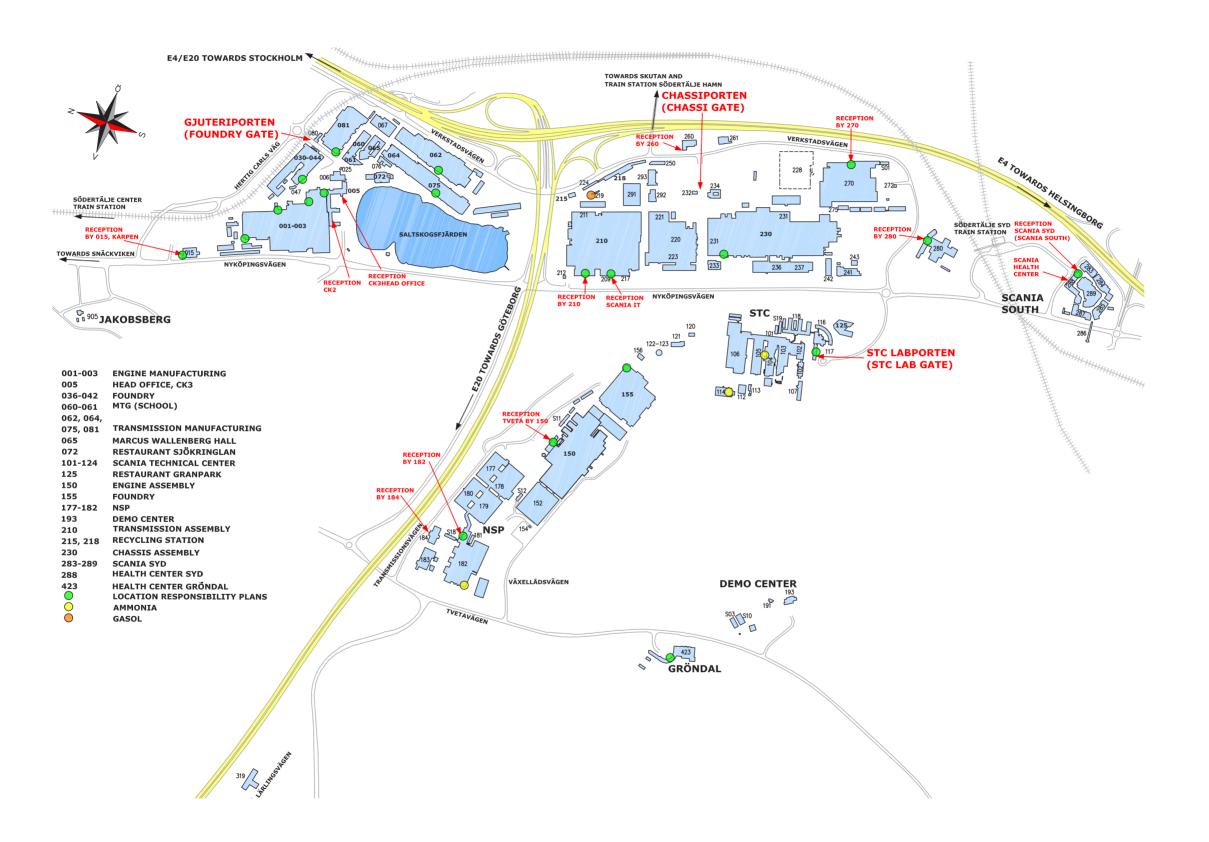
Handling waste and hazardous waste

Waste and hazardous waste must be handled in accordance with local rules and regulations, unless otherwise agreed. The customer provides information on the relevant rules and regulations.

ALARM NUMBER SCANIA SÖDERTÄLJE

External telephone +46 8 553 81 112

SOR269890_Altarskåp Södertälje ENG.indd 1-4



SOR269890_Altarskåp Södertälje ENG.indd 5-8

Chemical products

It must be ensured when using chemicals that this does not have a negative effect on Scania's personnel, processes or the environment in the form of emissions or waste. The coordination manager will agree with the contractor whether the work can be performed and how.

The contractor is responsible for ensuring that safety data sheets are available for the chemical products which the contractor will use at Scania. The contractor is required to have specially trained personnel to carry out certain tasks, for example, working with epoxy floor coverings.

When contractors carry out work at Scania sites, purchasing requirements in accordance with STD4230en "Environmental and Quality Assurance Demands – Supplement to General Purchasing Contract" must be followed.

Work equipment

All work equipment used by the contractor must comply with safety and environmental requirements.

For machinery, vehicles and other technical devices that are subject to inspection, it must be possible to confirm that an inspection has been performed.

Ladders and trestles

Only type-approved and functional ladders and trestles may be used. A ladder and a trestle must be suitable for the work in question and there must always be anti-slip protection.

Scaffolding

Only type-approved and labelled scaffolding systems and connections may be used.



The erecting of scaffolding must be planned in order to avoid any risks in connection with its use.

Only scaffolding with a green tag is approved and may be used. Otherwise, a red tag will be attached.

Only trained personnel are permitted to plan, erect and modify scaffolding.

The erection of special suspended scaffolding or scaffolding on a slope, that is more than 9 metres high, that must bear heavy loads or that is used on irregular surfaces requires special training in accordance with the provisions of the Swedish Work Environment Authority.

Lifting devices

Approved and up-to-date training and a personal driving permit issued by the employer are required.

Mobile work platforms - Skylifts

It must be possible to provide an up-to-date certificate for completed regular inspections of mobile work platforms.

Approved and up-to-date training for mobile work platforms and a personal operator's permit issued by the employer are required.

Forklift truck driving

Approved training for the relevant forklift truck type and a personal operator's permit issued by the employer are required.

Transport routes and indoor pedestrian walkways

Transport routes and pedestrian walkways must be kept clear of materials and equipment. People moving around the premises must use the indicated pedestrian walkways and enter and exit buildings through doors.

Watch out for traffic and give way to vehicles.

Accidents and near accidents

Accidents, near accidents, risky situations and environmental accidents

In the event of an accident, near accident, risky situation or environmental accident, work must cease immediately and the coordination manager must be contacted to investigate the matter before work can resume.

The contractor is responsible for reporting any employee work injuries to the authorities.

Special risks

In the area, LPG and ammonia are handled in large quantities (see map sheet on the middle spread). These substances are assessed to be capable of causing serious injury or damage should a major accident occur. In the event of a leak, LPG can form a gas cloud that can ignite. LPG is a colourless gas but has a strong (garlic-like) odour added, which means that emissions can be easily identified even in small amounts.

Ammonia will be spread by the wind in the event of a discharge. The gas is colourless but has a sharp pungent odour which means that can be identified even at very low concentrations. Ammonia affects the airways at low concentrations. The low odour limit means that you notice ammonia before harmful levels are reached. Find out what instructions apply for the area in which you are working and how the alarm should be raised in the event of an accident.

First aid - Raising the alarm

At Scania there are a number of stations with emergency equipment and instructions on procedures in the event of an accident and/or fire.

In order to provide quick and correct route guidance, Scania's emergency numbers must be used. Please see the central fold.

External companies operating at Scania Södertälje	External companies operating at Scania Södertälje				
Attendant's/Coordinator's name					
Has provided information about					

Attendant's/Coordinator's name
Has provided information about

Own notes

External companies operating at Scania | Södertälje

Own notes		



Phone: +46 8 553 810 00 Address: SE-151 87 Södertälje, Sweden

www.scania.com