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Approved by (department acronym, name)
EDI Manager
Issued by (department acronym name phone)
Edi.development@scania.com

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SCANIA DELJIT
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2020-02-17
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SCANIA DELJIT

Scania Global DELJIT
Functional profile of Scania Global DELJIT
(Based on Edifact DELJIT D04A)

General information and purpose of Scania's DELJIT

The use of the DELJIT message is based upon previous agreement between partners. DELJIT, an instruction from the consignee to the consignor, targets individual components for a specific vehicle/assembly to be delivered in line with a specified production sequence. It may also be used to target batches of the same component to different destinations within a specific plant by using the sub-address. As such, DELJIT is a short-term delivery instruction which must be combined with a longer-term planning method to provide the consignor with a satisfactory planning horizon. It is recommended that the DELJIT message be used in conjunction with the delivery instruction message (DELFOR) to provide the consignor with long-term planning information. When using DELJIT, specific concepts need to be considered.

Sequencing

DELJIT is a method of scheduling material (usually built-up assemblies) in a pre-determined sequence, with a calculated lead time which ensures that material arrives at the time and place of its use in the assembly process as specified by the consignee. The relative position of a required consignment is identified by a sequence number or by a date/time specified in the Production Sequence entity. A specific sequence can occur in more than one message transmission.

Identification

Each component, kit of components or built-up assembly is individually targeted for a vehicle through the use of a sequence (Production Date/Time) and a Manufacturing Reference (Manufacturing Reference Number) and its article number. To allow the consignee to relate the consignment to a specific sequence, it is recommended that a label is attached to each article or group of articles linked to a unique sequence number.

Packaging

Due to the short-term nature of the DELJIT message, packaging is likely to have been completed prior to receipt of the message, and cannot therefore be considered as variable. Any changes to packaging should be identified in the longer-term planning method used in conjunction with DELJIT or by re-issue of the purchase order.

Location

Place of Discharge and Place of Destination, an internal location within the Consignee's premises where goods are moved to after they have been unloaded, e.g. an assembly line, an internal warehouse, etc., is related to Consignee.

Information status codes (Action codes in data element 1229 (SG4.SEQ))

These codes provide details on the status of information associated with a particular sequence (identified by a production sequence number or date/time).

2	Deleted	This status code is used when sequence details are deleted without being replaced.
4	No Action	This status code is used for sequence details which have appeared in a previous DELJIT message and which are being retransmitted unchanged as part of a message which contains other sequence details which have been amended, cancelled, replaced or created.
9	Amendments	This status code is allocated to any sequence details which are retransmitted with changes to article or delivery details as specified in the Place of Discharge or Place of Destination entity.
38	Replaced	This status code is assigned to sequence details for which manufacturing reference details have changed.
39	New	This status code is used for all sequence details being transmitted for the first time.
40	Agreed	This status code is used if sequence details (date and time) when it is agreed between partners that the sequence details are frozen.

Timing of Transmission

A DELJIT message can be issued with any frequency. However, since the DELJIT message is used to support a Just-In-Time process, a high frequency can be expected.

Coordination with the Transport Label

Information originating from the buyer and present in the DELJIT message is the main source for printed information on the Transport Label. The format lengths are restricted due to the size of the Label.

Simple Sequence – message example

This example is a sequence message from Scania's plant CHA to supplier 7777 indicating one sequence with No Change and two added new sequences. The sequence message contains three different part numbers for two different vehicle IDs and two different assembly dates/times. DTM+194 is the sequence ID, GIR with qualifiers, 1, 4 and 14 is only additional information to the sequence ID.

Service Segments

UNB+UNOA:2+094200005560840976PU0002:OD+SUPPLIER:OD+190528:0531+92351++DELJIT'
UNH+115969+DELJIT:D:04A:UN:GMI061

Sequence Message Header

BGM+307::10+736353
DTM+137:201302062116:203'
NAD+BY+000000::92'
NAD+SF+7777::92'
NAD+ST+CHA::92'
LOC+11+230G/230U'
LOC+159+230U-FA1-NCG-SEQ'

← Unloading point
← Production Address (Used to separate different sequence flows)

Sequence message (First Loop)

SEQ+4'
DTM+194:201906120731:203'
GIR+4+2164720:VV'
GIR+14+A123456789:AN'

← Sequence Information (No change)
← Production time at Scania
← Vehicle Reference ID
← Production Reference ID

Sequence message (Second Loop)

SEQ+39'
DTM+194:201906130700:203'
GIR+4+2164830:VV'
GIR+14+A123456790:AN'
LIN+++1234561:IN'
IMD+++:::ITEM DESCRIPTION'
RFF+ON:0123401'
QTY+113:1'
DTM+2:201906130700:203'
LIN+++1234563:IN'
IMD+++:::KARDANAXEL C2060/1400,F/M'
RFF+ON:0123402'
QTY+113:1'
DTM+2:201906130700:203'

← Sequence Information (New)
← Production time at Scania
← Vehicle Reference ID
← Production Reference ID
← Article Number (Article One)
← Article Description
← Scania Order Number
← Quantity
← Consumption time at Scania
← Article Number (Article Two)
← Article Description
← Scania Order Number
← Quantity
← Scania Order Number

Sequence message (Third Loop)

SEQ+39+
DTM+194:201906130701:203'
GIR+4+2164831:VV'
GIR+14+A123456791:AN'
LIN+++1234562:IN'
IMD+++:::ITEM DESCRIPTION'
RFF+ON:0123402'
QTY+113:1'
DTM+2:201906280700:203'
UNT+507+115969'

UNZ+1+92351'

Complex Sequence – message example

This example is a sequence message from Scania's plant CHA to supplier 7777 indicating a NEW situation. The sequence request consists of two different item numbers for one vehicle ID with free text references on Item level. DTM+194 is the sequence ID, GIR+4 is only additional information to the sequence ID.

Sequence message header

UNB+UNOA:2+094200005560840976PU0002:OD+SUPPLIER:OD+190529:0500+92708++DELJIT'
UNH+116443+DELJIT:D:96A:UN:A03032'
BGM+307+211602'
DTM+137:201302062116:203'
NAD+BY+000000::92'
NAD+SF+7777::92'
NAD+ST+CHA::92'
LOC+11+231Y' ← Unloading point
LOC+159+230Y400601A' ← Production Address (Used to separate different sequence flows)

Sequence Loop

SEQ+39' ← Sequence Information
DTM+194:201906280700:203' ← Production time at Scania
GIR+4+2165337:VV' ← Vehicle Reference ID
GIR+14+A123456792:AN' ← Production Reference ID
First sequence item loop
LIN+++1234567:IN' ← Article Number
FTX+LIN+++4' ← Free Text, Not always used, In this case Axle Reference
RFF+ON:0123402' ← Scania Order Number
QTY+131:4:PCE' ← Quantity
DTM+2:201906280700:203' ← Consumption time at Scania

Second sequence item loop

LIN+++1234568:IN'
FTX+LIN+++4'
RFF+ON:2134567'
QTY+131:4:PCE'
DTM+2:201906280700:203'

.....

UNT+2181+116443'
UNZ+1+92708'



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Complex Sequence – message example

This example is a sequence message from Scania's plant MO1 (Oskarshamn) to supplier 7777 indicating a NEW situation. The sequence request consists of two different reference numbers for one vehicle ID and no free text references on Item level. DTM+194 is the sequence ID, GIR+4 and GIR+1 are only additional information to the sequence ID.

Sequence message header

UNB+UNOA:2+094200005560840976PU0001:OD+SUPPLIER:OD+190529:0500+92708++DELJIT'
UNH+116443+DELJIT:D:96A:UN:A03032'
BGM+307+606211'
DTM+137:201906062116:203'
NAD+BY+000000::92'
NAD+SF+7777::92'
NAD+ST+MO1::92'
LOC+11+695V' ← Unloading point
LOC+159+695B' ← Production Address (Used to separate different sequence flows)

Sequence Loop

SEQ+39'
DTM+194:201906280700:203' ← Production time at Scania
GIR+1+49-1028:AB' ← Additional Vehicle information
GIR+4+5560075:VV' ← Vehicle Reference ID (Not always used by Oskarshamn)
GIR+14+A123456789:AN' ← Production Reference ID

First sequence item loop

LIN+++1508725:IN' ← Article Number
RFF+ON:0123402' ← Scania Order Number
QTY+131:4:PCE' ← Quantity
DTM+2:201906280700:203' ← Consumption time at Scania

Second sequence item loop

LIN+++2541632:IN'
RFF+ON:0123402'
QTY+131:4:PCE'
DTM+2:201906280700:203'

...
UNT+2181+116443'
UNZ+1+92708'



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MESSAGE STRUCTURE

No. Tag	St	MaxRep	Content	Example
01 UNH	M	1	Message header	UNH+4+DELJIT:D:04A:UN:GMI061'
02 BGM	M	1	Beginning of message	BGM+307:::10+736353'
03 DTM	M	10	Message Date/Time	DTM+137:201901011200:203'
SG2	O	20	Buyer	
04 NAD	M	1	Name and address	NAD+BY+SCANIA1:::92'
SG2	R	20	Ship To	
05 NAD	M	1	Name and address	NAD+ST+CHA:::92'
06 LOC	D	10	Place Of Discharge	LOC+11+230G:::92'
07 LOC	D	10	Place Of Destination	LOC+159+230K125S'
SG2	R	20	Ship From	
08 NAD	M	1	Name and address	NAD+SF+56565:::92'
SG4	R	9999	Production sequence	
09 SEQ	M	1	Sequence details	SEQ+39'
10 DTM	R	5	First Sequence Date/Time	DTM+194:201005120815:203'
11 GIR	C	99	Product Attributes	GIR+4+9258702:VV'
12 GIR	R	99	Product Attributes	GIR+14+A123456789:AN'
13 GIR	C	99	Product Attributes	GIR+1+43-652:AB'
SG7	D	9999	Scheduled Article	
14 LIN	M	1	Line item	LIN+++1234567:IN'
15 IMD	C	99	Item description	IMD+++:::ITEM DESCRIPTION'
16 FTX	D	5	Line item	FTX+LIN+++COLOR 3456'
SG8	C	9	RFF	
17 RFF	M	1	Reference	RFF+ON:1234501'
SG12	D	999	Quantity To Be Delivered	
18 QTY	M	1	Quantity	QTY+131:2'
19 DTM	O	9	Delivery Date/Time First at Destination	DTM+2:201005120815:203'
20 UNT	M	1	Message trailer	UNT+12+4'

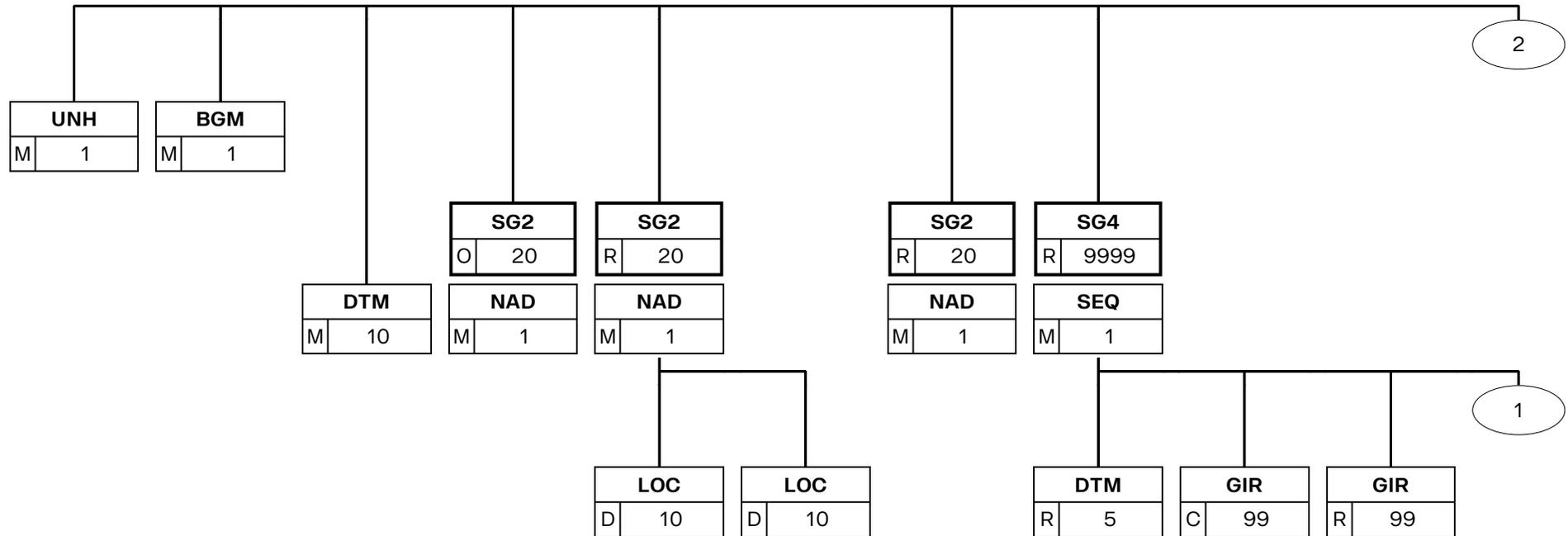


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BRANCHING DIAGRAM



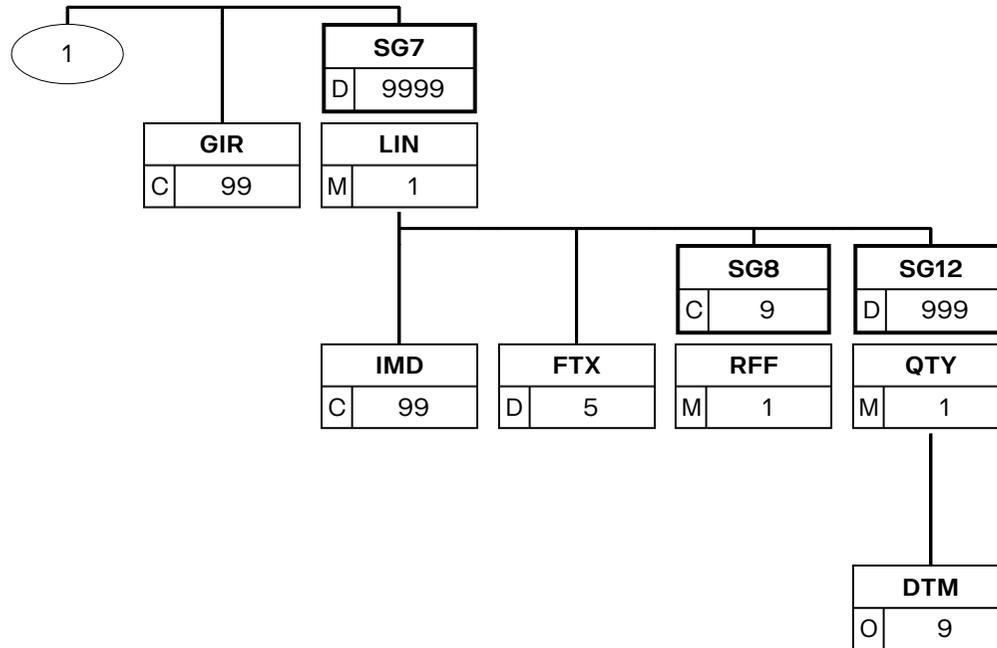


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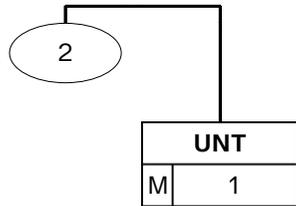


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SEGMENT DETAILS

UNH

Seq. No.: 1
 Status: M
 MaxRep: 1

Message header

	Name	St Forma	Use / Remarks	Example
UNH				UNH
0062	Message reference number	M an..14	Message reference number	+4
S009	Message identifier	M		
0065	Message type	M an..6	DELJIT Delivery just in time message	+DELJIT
0052	Message version number	M an..3	D Draft version/UN/EDIFACT Directory	:D
0054	Message release number	M an..3	04A Release 2004 - A	:04A
0051	Controlling agency	M an..2	UN UN/CEFACT	:UN
0057	Association assigned code	C an..6	Subset identification GMI061 Joint Automotive Industry DELJIT V1 (1)	:GMI061'

Example: UNH+4+DELJIT:D:04A:UN:GMI061'



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SEGMENT DETAILS

BGM

Seq. No.: 2
 Status: M
 MaxRep: 1

Beginning of message

	Name	St Forma	Use / Remarks	Example
BGM				BGM
C002	Document/message name	R		
1001	Document name code	R an..3	Message Type Coded 307 Sequenced delivery schedule	+307
3055	Code list responsible agency code	R an..3	(see codelist) 10 ODETTE	:10
C106	Document/message identification	C		
1004	Document identifier	R an..17	Unigue Message Number	+736353'

Example: **BGM+307:::10+736353'**



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SEGMENT DETAILS

DTM	Seq. No.: 3	Date/time/period
	Status: M	
	MaxRep: 10	

	Name	St Forma	Use / Remarks	Example
DTM				DTM
C507	Date/time/period	M		
2005	Date or time or period function code qualifier	M an..3		+137
2380	Date or time or period text	R an..14	137 Document issue date time Issue date of the sequence schedule, assigned by the sender	:201901011200
2379	Date or time or period format code	R an..3		:203'
			203 CCYYMMDDHHMM	

Example: `DTM+137:201901011200:203'`



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SEGMENT DETAILS

SG2 Status: O **Buyer**
 MaxRep: 20

NAD Seq. No.: 4 **Name and address**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
NAD				NAD
3035	Party function code qualifier	M an..3	BY Buyer	+BY
C082	Party identification details	R		
3039	Party identifier	M an..13	Buyer's Identification Number	+SCANIA1
3055	Code list responsible agency code	R an..3	(see codelist) 92 Assigned by buyer or buyer's agent	: 92 '

Buyers identification

Example: **NAD+BY+SCANIA1 : : 92 '**



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SEGMENT DETAILS

SG2 Status: R **Ship To**
 MaxRep: 20

NAD Seq. No.: 5 **Name and address**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
NAD				NAD
3035	Party function code qualifier	M an..3	ST Ship to	+ST
C082	Party identification details	R		
3039	Party identifier	M an..3	Ship To Identification Number (Consignee)	+CHA
3055	Code list responsible agency code	R an..3	(see codelist) 92 Assigned by buyer or buyer's agent	: 92 '

The Scania Unit to which goods are to be shipped (consigned).
 Scania's production unit identity.

Example: **NAD+ST+CHA: : 92 '**



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SEGMENT DETAILS

SG2 Status: R **Ship To**
 MaxRep: 20

LOC Seq. No.: 6 **Place/location identification**
 Status: D
 MaxRep: 10

	Name	St Forma	Use / Remarks	Example
LOC				LOC
3227	Location function code qualifier	M an..3		+11
			11 Place of discharge	
C517	Location identification	R		
3225	Location name code	R an..17	Place Of Discharge Id. Coded	+230G
3055	Code list responsible agency code	C an..3	R	: 92
			92 Assigned by buyer or buyer's agent	

Will be used in the DESADV back to Scania in (LOC+11). Also combination of LOC+11 and 159 is to be used to separate different sequence flows

Example: LOC+11+230G: :92'



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SEGMENT DETAILS

SG2 Status: R **Ship To**
 MaxRep: 20

LOC Seq. No.: 7 **Place/location identification**
 Status: D
 MaxRep: 10

	Name	St Forma	Use / Remarks	Example
LOC				LOC
3227	Location function code qualifier	M an..3		+159
			159 Additional internal destination	
C517	Location identification	R		
3225	Location name code	R an..17	An internal location within the destination's premises, where goods are moved to after they have been unloaded.	+230K125S'

Will be used in the DESADV back to Scania in (LOC+7). Also combination of LOC+11 and 159 is to be used to separate different sequence flows

Example: **LOC+159+230K125S'**



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SEGMENT DETAILS

SG2 Status: R **Ship From**
 MaxRep: 20

NAD Seq. No.: 8 **Name and address**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
NAD				NAD
3035	Party function code qualifier	M an..3	SF Ship from	+SF
C082	Party identification details	R		
3039	Party identifier	M an..7	Ship From Identification Number (Consignor)	+56565
3055	Code list responsible agency code	R an..3	(see codelist) 92 Assigned by buyer or buyer's agent	: 92 '

Suppliers identification according to Scania. (Ship From)

Example: **NAD+SF+56565 : : 92 '**



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SEQ Seq. No.: 9 **Sequence details**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
SEQ				SEQ
1229	Action request/notification description code	R an..3	Information Status 2 Deleted 4 No action 9 Amendments 38 Replaced 39 New 40 Agreed	+39'

Information on Status codes used in todays messages, can be found in the beginning of the guideline

Example: SEQ+39'



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SG4 Status: R **Production sequence**
 MaxRep: 9999

DTM Seq. No.: 10 **Date/time/period**
 Status: R
 MaxRep: 5

	Name	St Forma	Use / Remarks	Example
DTM				DTM
C507	Date/time/period	M		
2005	Date or time or period function code qualifier	M an..3		+194
2380	Date or time or period text	R an..12	194 Start date/time First Sequence Date/Time (Key)	:201005120815
2379	Date or time or period format code	R an..3		:203'
			203 CCYYMMDDHHMM	

Example: **DTM+194:201005120815:203'**



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SG4 Status: R **Production sequence**
 MaxRep: 9999

GIR Seq. No.: 11 **Related identification numbers**
 Status: C
 MaxRep: 99

	Name	St Forma	Use / Remarks	Example
GIR				GIR
7297	Set type code qualifier	D an..3	4 Vehicle reference set	+4
C206	Identification number	R	Vehicle identity number (Chassi Number)	+9258702
7402	Object identifier	R an..35		
7405	Object identification code qualifier	R an..3		
			VV Vehicle identity number	:VV'

Example: GIR+4+9258702:VV'



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SG4 Status: R **Production sequence**
 MaxRep: 9999

GIR Seq. No.: 12 **Related identification numbers**
 Status: R
 MaxRep: 99

	Name	St Forma	Use / Remarks	Example
GIR				GIR
7297	Set type code qualifier	R an..3	14 Resource	+14
C206	Identification number	R	Production Reference Number	+A123456789 :AN'
7402	Object identifier	R an..35		
7405	Object identification code qualifier	R an..3		
			AN Manufacturing reference number	

Example: **GIR+14+A123456789:AN'**

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SG4 Status: R **Production sequence**
 MaxRep: 9999

GIR Seq. No.: 13 **Related identification numbers**
 Status: C
 MaxRep: 99

	Name	St Forma	Use / Remarks	Example
GIR				GIR
7297	Set type code qualifier	D an..3	1 Product	+1
C206	Identification number	R	Additional Vehicle information	+43-652 :AB'
7402	Object identifier	R an..35		
7405	Object identification code qualifier	R an..3		
			AB 1st structure element name	

Remark: Additional Vehicle information is sent if Scania requires to send additional information about the vehicle. This segment could contain different information such as color code, popid, etc. Its agreed between the PRU and the supplier what this segment contains.

Example: **GIR+1+43-652:AB'**



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 Issued by (department acronym name phone)
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 Issue Date
 2020-02-17
 Date
 2023-05-24

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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

LIN Seq. No.: 14 **Line item**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
LIN				LIN
C212	Item number identification	R		
7140	Item identifier	R an..35	Article Number	+1234567
7143	Item type identification code	R an..3		: IN'
			IN Buyer's item number	

Mandatory for every sequence when article number is required.

Example: **LIN+++1234567:IN'**



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

IMD Seq. No.: 15 **Item description**
 Status: C
 MaxRep: 99

	Name	St Forma	Use / Remarks	Example
IMD				IMD
C272	Item characteristic	N	not used	
C273	Item description	C		
7008	Item description	C an..256		: ITEM DESCRIPTION'

Example: `IMD+++:::ITEM DESCRIPTION'`



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

FTX Seq. No.: 16 **Free text**
 Status: D
 MaxRep: 5

	Name	St Forma	Use / Remarks	Example
FTX				FTX
4451	Text subject code qualifier	R an..3		+LIN
			LIN Line item	
C107	Text reference	N	not used	
C108	Text literal	C		
4440	Free text	M an..512		+COLOR 3456'

Required if further clarification of the item is needed.

Example: **FTX+LIN+++COLOR 3456'**



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

SG8 Status: C **RFF**
 MaxRep: 9

RFF Seq. No.: 17 **Reference**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
RFF				RFF
C506	Reference	M		
1153	Reference code qualifier	M an..3	ON Order document identifier, buyer assigned	+ON
1154	Reference identifier	C an..70	Order Number	:1234501'

Order Number reference

Example: **RFF+ON:1234501'**



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

SG12 Status: D **Quantity To Be Delivered**
 MaxRep: 999

QTY Seq. No.: 18 **Quantity**
 Status: M
 MaxRep: 1

	Name	St Forma	Use / Remarks	Example
QTY				QTY
C186	Quantity details	M		
6063	Quantity type code qualifier	R an..3		+131
6060	Quantity	R n..15	131 Delivery quantity Quantity To Be Delivered	:2'

Example: QTY+131:2'



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SEGMENT DETAILS

SG4 Status: R **Production sequence**
 MaxRep: 9999

SG7 Status: D **Scheduled Article**
 MaxRep: 9999

SG12 Status: D **Quantity To Be Delivered**
 MaxRep: 999

DTM Seq. No.: 19 **Date/time/period**
 Status: O
 MaxRep: 9

	Name	St Forma	Use / Remarks	Example
DTM				DTM
C507	Date/time/period	R		
2005	Date or time or period function code qualifier	M an..3		+2
			2 Delivery date/time, requested	
2380	Date or time or period text	R an..12	Delivery Date/Time	:201005120815
2379	Date or time or period format code	R an..3	Specifier	:203'
			203 CCYYMMDDHHMM	

Example: DTM+2:201005120815:203'



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SEGMENT DETAILS

UNT

Seq. No.: 20
Status: M
MaxRep: 1

Message trailer

	Name	St Forma	Use / Remarks	Example
UNT				UNT
0074	Number of segments in the message	M n..6	Number of segments in the message	+12
0062	Message reference number	M an..14	Message reference number	+4'

Example: **UNT+12+4'**