



Document type	Title	Issue
SPECIFICATION	OTL For Sequence	1.4a26
Approved by (department acronym, name)	File name	Info class
OISE Jonna Bertilsson	Scania_profile_OTL_syncro_vers6	Public
Issued by (department acronym name phone)	Date	Page
OISE support@edi.scania.com +46855381000	2019-12-10	1(7)
To (department acronym name)	For information (department acronym name)	

OTL FOR SEQUENCE

Odette Transport Label Version 1, revision 4, Addendum 2

Document type

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1.4a26

Info class

Public

Page

2(7)

INTRODUCTION

This addendum is an integral part of the Scania application of Odette Transport Label, version 1, revision 4.

This addendum describes what is specific in conjunction with despatches were the Odette SYNCRO message is used.

The most important deviation from the common transport label specification is the use of manufacturing reference number in the logistics reference area and additional destination details in the dock and gate area. Part No. is not given on the label. Instead "SEQUENCE" is written in the Part number area.

Please note that to some extent this application deviate from the official Odette Transport Label specification. When this is the case, it is mentioned.

1. DOCUMENT CONTROL

The actual issue of this document is given in the table in the end of the document. The issue is following the structure 1.4:a2.5 where:

1	Version of international specification
4	Revision of international specification
a2	Addendum number
6	Version of Scania application

2014-10-16 changes made in version 1.4:a2.5
Updated text according to message format, DELJIT, DELFOR, etc
Added pagination to contents
Updated with new label layout,
More detailed information in some contents

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Public

Page

3(7)

2. LABEL LAYOUT

The layout of the label shall be in accordance with this example.

<p>RECEIVER</p> <p>SCANIA-CHASSIE</p> <p>SODERTALJE SWEDEN (7 mm)</p>		<p>DOCK/GATE</p> <p>230G/230Y34 (7 mm)</p>	
<p>ADVICE NOTE NO(N)</p> <p>1A2B3C4D (7 mm)</p> <p></p>		<p>SUPPLIER ADDRESS</p> <p>Supplier Name, Address (5 mm)</p>	
		<p>NET WT (KG)</p> <p>320 (7mm)</p>	<p>GROSS WT (KG)</p> <p>370 (7 mm)</p>
		<p>NO OF BOXES</p> <p>1 (7 mm)</p>	
<p>SEQUENCE (Bold 13 mm)</p>			
<p>QUANTITY (Q)</p> <p>1 (13 mm)</p> <p></p>		<p>DESCRIPTION</p>	
<p>SUPPLIER NO (V)</p> <p>3214 (5 mm)</p> <p></p>		<p>LOGISTICS REFERENCE</p>	
<p>SERIAL NO (S)</p> <p>123456789 (5 mm)</p> <p></p>		<p>DATE</p> <p>D141015 (7 mm)</p>	
		<p>ENG CHANGE</p>	
		<p>Sequence number</p>	

3. DATA AREA CHARACTERISTICS

Some data on the label should be collected from the Delivery Instruction message (DELINS/DELFOR) and/or the Sequenced Delivery message (DELJIT/Syncro) and some data should correspond to data in the Despatch Advice message (AVIEXP/DESADV). In the data area descriptions below, information about this is given, for each data area, respectively. Data elements mentioned corresponds to version 3 of DELINS or version 2.6 of DELFOR/schedule, version 1.3 of DELJIT/Syncro and version 3 of AVIEXP or version 2.2 of DESADV.

4.1 Explanations to format of field length

n..x	(up to X numeric characters)
anx	(Alpha-numeric characters, fixed length)
An..x	(up to X alpha-numeric characters)

4.2 Receiver area

The destination name and address as designated by Scania.
Human readable characters: 7 mm high on 2 lines

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1.4a26

Info class

Public

Page

4(7)

Information collected from: DELINS CSG 3036 + 3124 or DELFOR NAD
3124+3036

Field length: 2 x an..20

4.3 Dock and gate area

Final destination point, the name and place to which the goods are to be finally delivered.

Human readable characters: 7 mm high on 2 lines

Information collected from: DELJIT/Syncro LOC+11 and LOC+159

Field length: 2 x an..17

4.4 Document number area (Advice Note number)

Advice note number.

Human readable characters: 7 mm high

Data identifier for bar code: N

Information should correspond to: AVIEXP MID 1004 or DESADV BGM 1004

Field length: 1 x an..8

4.5 Supplier's address area

Name and shipping address of the supplier, and country of origin

Human readable characters: 5 mm high

Field length: 1 x an..29

4.6 Net weight area

Weight of goods in kg excluding transport packaging Unit of measurement must be printed in the title of the data area in brackets

Human readable characters: 7 mm high

Field length: 1 x n..5

4.7 Gross weight area

Weight of goods in kg including transport packaging. Unit of measurement must be printed in the title of the data area in brackets.

Human readable characters: 7 mm high

Field length: 1 x n..5

4.8 Number of boxes area

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1.4a26

Info class

Public

Page

5(7)

Number of packages on the transport unit

Human readable characters: 7 mm high

Field length: 1 x n..5

4.9 Part number area

SEQUENCE is written in this area

Human readable characters: 13 mm high and extra bold

Field length: 1 x an8

This is to a certain extent a deviation from the official Odette Transport label specification!

4.10 Quantity area

Quantity in the package, in this case we bear in mind number of items per sequence x

number of sequences in the package.

Human readable characters: 13 mm high

Data identifier for bar code: Q

Field length: 1 x n..9

This is to a certain extent a deviation from the official Odette Transport Label specification!

4.11 Description area

Description of goods like, silencer, cable harness, etc.

4.12 Logistics reference area

Manufacturing reference number as designated by Scania. In case more than one manufacturing reference numbers are involved, only the first one is to be printed. Human readable characters: 13 mm high

Information collected from: DELJIT/Syncro GIR+4

Field length: 1 x an..10

4.13 Supplier code area

Supplier code as designated by Scania.

Human readable characters: 5 mm high

Data identifier for bar code: V

Information collected from: DELJIT/Syncro NAD+CZ

Information should correspond to: AVIEXP CDT 3296 or DESADV NAD CZ 3039

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Page

6(7)

Field length: 1 x an..7

4.14 Date area

Date of production, despatch date or date for latest use of the product.
The date is printed in the format YYMMDD (Y = year, M = month, D = day)
preceded by the character "P", "D" or "U".

Production date PYYMMDD

Despatch date DYYMMDD

Latest date for use UYYMMDD

Human readable characters: 7 mm high

Field length: 1 x an7

4.15 Engineering change area

Designated by Scania to specify ECO No. (Engineering Change Order).

Human readable characters: 7 mm high

Field length: 1 x an..6

(Information will be sent to the Supplier by mail, from your responsible purchaser)

4.16 Serial number area

The serial number must be a unique number (not necessarily in sequential order) assigned by the supplier. Suppliers must avoid repeating serial numbers within at least one year.

Human readable characters: 5 mm high

Data identifier for bar code: G

Information should correspond to: AVIEXP NCO 7246 or DESADV RFF 1154, except for the starting letter G

Field length: 1 x n..9

This is to a certain extent a deviation from the official Odette Transport Label specification!

4.17 Batch number area (Only to be used when required by Scania)

Reference number assigned by the manufacturer to designate grouping of parts within the same production batch. This data area is used for parts with documentation or charge number requirements.

Human readable characters: 5 mm high

Data identifier for bar code: H

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Page

7(7)

Information should correspond to: AVIEXP ADP 7338 or DESADV GIR 7402

Field length: 1 x an..10

If given in human readable form, only.

Human readable characters: 13 mm high

Information should correspond to: AVIEXP ADP 7338 or DESADV GIR 7402

Field length: 1 x an..12

4.18 Version/source indicator

This line indicates the exact version and source of the label. To appear just below the batch

number area, in human readable form, as follows:

Odette Ver.1 Rev.4

Human readable characters: 2.5 mm high

Field length: 1 x an18