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Approved by (department acronym, name)

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Title

OTL For Sequence

Issue

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OTL FOR SEQUENCE

Odette Transport Label Version 1, revision 4, Addendum 2



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INTRODUCTION

This addendum is an integral part of the Scania application of Odette Transport Label, version 1, revision 4.

This addendum describes what is specific in conjunction with despatches were the Odette SYNCRO message is used.

The most important deviation from the common transport label specification is the use of manufacturing reference number in the logistics reference area and additional destination details in the dock and gate area. Part No. is not given on the label. Instead "SEQUENCE" is written in the Part number area.

Please note that to some extent this application deviate from the official Odette Transport Label specification. When this is the case, it is mentioned.

DOCUMENT CONTROL

The issue of this document is given in the header of the pages. The issue is following the structure 1.4a27 where:

- 1 = Version of international specification
- 4 = Revision of international specification
- a2 = addendum 2

The last number is the version of the Scania profile

Date	Version history
2020-09-29 – 2020-09-30	Removed specific character restrictions Modified Label layout Modified text size restrictions Added references to EDI messages with segment to Table 1

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TRANSPORT LABEL EXAMPLE





RECEIVER SCANIA-CHASSIE (≥ 7 mm) SODERTALJE SWEDEN	DOCK/GATE 230G/230Y34 (≥ 7 mm)
ADVICE NOTE NO(N) 1A2B3C4D5E7F8G (≥ 7 mm) 	SUPPLIER ADDRESS Supplier Name, Address (≥ 5 mm)
	NET WT (KG) GROSS WT (KG) NO OF BOXES 320 (≥ 7mm) 370 (≥ 7 mm) 1 (≥ 7 mm)
PART NO(P) SEQUENCE (Bold ≥13 mm)	
QUANTITY (Q) 1 (≥ 13 mm) 	DESCRIPTION LOGISTICS REFERENCE
SUPPLIER NO (V) 3214 (≥ 5 mm) 	DATE ENG CHANGE D200815 (≥ 7 mm)
SERIAL NO (G) 123456789 (≥ 5 mm) 	BATCH NO (H)

Figure 1 Example of a Sequence label

DATA AREA CHARACTERISTICS

Some data on the label must be collected from the EDI delivery instruction message (DELFOR or DELINS) and/or the Sequenced Delivery message (DELJIT or SYNCRO) and some data must correspond to data in the EDI despatch advice message (DESADV or AVIEXP). This is specified in samples below.

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Shipping section	RECEIVER 1	DOCK/GATE 2	
	ADVICE NOTE NO(N) 3	SUPPLIER ADDRESS 4	
	NET WT(KG) 5	GROSS WT(KG) 6	NO OF BOXES 7
Parts Identification section	PART NO(P) 8		
	QUANTITY(Q) 9	DESCRIPTION 10	
	SUPPLIER NO(V) 12	LOGISTICS REFERENCE 11	
	SERIAL NO(S) 15	DATE 13	ENG CHANGE 14
		BATCH NO(H) 16	

Odette Ver.1 Rev.4

LABEL DATA AREAS

Table 1 Label Data Areas

Field No	Field	Bar code Identifier	Text size height	Bar code size	Condition	EDI Message and Segment
1	Receiver Scania's unloading location		≥7 mm		M	DELFOR: NAD+CN 3036 and 3124 DELINS: CSG 3036 and 3124
2	Dock/Gate Scania's final delivery point		≥13 mm		M	DELFOR: LOC+11/LOC+159 DELINS: CSG 3921
3	Advice note No Suppliers advice note number	N	≥7 mm	13 mm	M	DESADV: BGM 1004 AVIEXP: MID 1004
4	Supplier address Supplier's name and address, country of origin				C	
5	Net weight Material weight within transport unit		≥7 mm		M	
6	Gross weight Total transport unit weight		≥7 mm		M	
7	Number of boxes Number of packages within one transport unit		≥7 mm		M	
8	Part number Scania's part number	P	≥13 mm and extra bold	13 mm	M	DELFOR: LIN 7140 DELINS: ARD 7304
9	Quantity Package or transport unit quantity	Q	≥13 mm (Quantity) / 5 mm (Unit of measurement)	13 mm	M	
10	Description Scania's part description				C	DELFOR: IMD 7008 DELINS: ARD 7008
11	Logistics reference See separate chapter				M	DELJIT or SYNCRO: GIR+4 7402
12	Supplier No Scania supplier code (4-digit number)	V	≥5 mm	13 mm	M	DELJIT or SYNCRO: NAD+CZ 3039
13	Date		≥7 mm		M	

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	Material production date, despatch date or latest date for use					
14	Engineering change Scania's ECO number		≥7 mm		D	
15	Serial number Supplier package or transport unit identification number	G	≥5 mm	13 mm	M	DESADV: RFF+AAT 1154 AVIEXP: NCO 7246
16	Batch number Supplier's identification for batch of produced documentation parts	H (if bar code added)	≥5 mm (if bar code added) / ≥13 mm	13 mm (if bar code added)	D	DESADV: GIR 7402 BX AVIEXP: ADP 7338

M	Mandatory
C	Conditional
D	Dependent

Table 2: Legend for Table 1

Field content

Receiver area (field 1)

The destination name and address as designated by Scania.

- Condition: M
- Human readable characters: ≥7 mm on 2 lines
- Collect from:
 - DELFOR: NAD+CN 3036 and 3124
 - DELINS: CSG 3036 and 3124

Example from DELFOR/DELJIT

NAD+CN+CHA::92+SODERTALJE SWEDEN+SCANIA-CHA-LC'

Example from DELINS

CSG+:SCANIA-CHA-LC:SODERTALJE SWEDEN

RECEIVER
SCANIA CHA-LC
SODERTALJE SWEDEN

Figure 2 Example of receiver

Dock AND gate area (field 2)

Final destination point, the name and place to which the goods are to be finally delivered.

- Condition: M
- 2 Separate addresses
- Human readable characters: ≥7 mm on 2 lines
- Collect from:
 - DELJIT or SYNCRO: LOC+11 and LOC+159

Example

NAD+CN+CHA::92+SODERTALJE SWEDEN+SCANIA-CHASSIE'
 LOC+11+270'

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LOC+159+270PS '

Advice note No (field 3)

Advice note number.

- Condition: M
- Human readable characters: ≥ 7 mm
- Data identifier for bar code: N
- Bar code size: 13 mm
- Collect from:
 - DESADV: BGM 1004
 - AVIEXP: MID 1004

Supplier's address area (field 4)

Name and shipping address of the supplier, and country of origin.

- Condition: C

Net weight area (field 5)

Weight of goods in KG excluding transport packaging. Unit of measurement must be printed in the title of the data area in brackets.

- Condition: M
- Human readable characters: ≥ 7 mm

Gross weight area (field 6)

Weight of goods in kilogrammes including transport packaging. Unit of measurement must be printed in the title of the data area in brackets.

- Condition: M
- Human readable characters: ≥ 7 mm

Number of boxes area (field 7)

Number of packages on the transport unit.

- Condition: M
- Human readable characters: ≥ 7 mm

Part number area (field 8)

SEQUENCE is written in this area

- Human readable characters: ≥ 13 mm and extra bold

This is to a certain extent a deviation from the Odette Transport label specification.

Quantity area (field 9)

Quantity in the package, in this case we bear in mind number of items per sequence

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- x number of sequences in the package.
- Human readable characters: ≥ 13 mm high
- Data identifier for bar code: Q

This is to a certain extent a deviation from the official Odette Transport Label specification.

Description area (field 10)

Description as designated by Scania

- Condition: C
- Human readable characters: ≥ 5 mm high
- Collect from
 - DELFOR: IMD 7008
 - DELINS: ARD 7008

Logistics reference area (field 11)

Manufacturing reference number as designated by Scania.

- Condition: M
- In case more than one manufacturing reference numbers are involved, only the first one is to be printed. Human readable characters: 13 mm high
- Collect from:
 - DELJIT or SYNCRO GIR+4 7402

Supplier number area (field 12)

Supplier number as designated by Scania, **4-digit**.

- Condition: M
- Human readable characters: ≥ 5 mm
- Data identifier for bar code: V
- Bar Code Size: 13 mm
- Information must correspond to: AVIEXP CDT 3296 or DESADV NAD+CZ 3039
- Collect from:
 - DELJIT or SYNCRO NAD+CZ 3039

Date area (field 13)

Date of production, despatch date or date for latest use of the product.

- Condition: M
- The date is printed in the format YY MMDD (Y = year, M = month, D =day) preceded by the character "P", "D" or "U".
 - Production date PYY MMDD
 - Despatch date DYY MMDD
 - Latest date for use UYY MMDD

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- Human readable characters: ≥ 7 mm

Engineering change area (field 14)

Designated by Scania to specify ECO No. (Engineering change order). (Information will be sent to the Supplier by mail, from your responsible purchaser)

- Condition: D
- Human readable characters: ≥ 7 mm

Serial number area (field 15)

The serial number must be a unique number (not necessarily in sequential order) assigned by the supplier. Suppliers are not allowed to repeat the same serial numbers within at least one year.

- Condition: M
- Human readable characters: ≥ 5 mm
- Data identifier for bar code: G
- Bar Code Size: 13 mm
- Information on S-labels must correspond to: DESADV Individual package - Package label number
- Information on M/G-labels must correspond to: DESADV Individual handling unit - Transport label number in combination with DESADV Individual handling unit - Handling unit category
- Collect from
 - DESADV: RFF+AAT 1154
 - AVIEXP: NCO 7246

This is to a certain extent a deviation from the official Odette Transport Label specification.

Batch number area (field 16)

Reference number assigned by the manufacturer to designate grouping of parts within the same production batch. This data area is used for parts with documentation or charge number requirements. If the article has a charge number requirement and If given in bar coded form as well as in human readable form, the batch number/code has to be stated first and then the cast number. They must be divided by a blank

- Condition: D
- Human readable characters: ≥ 5 mm (if bar code added) / ≥ 13 mm
- Data identifier for bar code: H
- Bar Code Size: 13 mm (if bar code added)
- Information must correspond to: DESADV/AVIEXP Production batch - Batch number
- Collect from
 - DESADV: GIR 7402 BX



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- AVIEXP: ADP 7338