

Scania's requirements on an issued SCR

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1. Preparation of your SCR

Handling a SCR generate cost for Scania, that is why Scania will prioritize the SCR depending on the benefit for Scania.

Please motivate your change!

- What **cost reduction** motivates this SCR?
- What kind of **quality improvement** motivates this SCR?
- What kind of **increased capacity** or **improved delivery performance** motivates this SCR?

**All changes must be motivated with a cost reduction –
cost reduction / part (SEK) !**

- If a change can't be motivated with cost reduction/part? Clearly describe why the change is needed (safety, environmental issues, legal requirements etc.)

2. Product change or process change

A change can either be a process or a product change. Decide which one with help from below mentioned definitions.

Definition of Product Changes

- Influence on Form, Fit or Function
- Changes that affect the product specifications such as Dwg, 3D Model, TB, PD and STD
- Improved or added information of product specifications such as Dwg, 3D Model, TB, PD and STD

2. Product change or process change

A change can either be a process or a product change. Decide which one with help from below mentioned definitions.

Definition of Process Changes

- No influence on Form, Fit or Function
- Changes on part or process that are not covered by specification Dwg, 3D Model, TB, PD and STD
- Deviations from approved process flow diagram
- For example:
 - Change/add supplier/sub-contractor
 - Re-location of production
 - Change in the manufacturing process
 - New tooling (not tool replacement)
 - Non conforming issues and improvements in regards of quality

3. How to describe the change

It's important that you answer following questions in order to enable proper handling of the SCR! If you have any doubts, always contact your responsible Sourcing Manager

Description	Impact	Benefit
<ul style="list-style-type: none"> • Why is this change required (initiated)? • What will be changed (complete & technical description)? • How will it be changed (complete & technical description)? 	<ul style="list-style-type: none"> • What impact will this change have on the product/process? • What are the identified risks with this change? Solution to avoid them? • Does the change concern any legal aspects (i.e. certificates) Action plan to handle those cases? 	<ul style="list-style-type: none"> • How will it affect quality? • How will it affect piece price? • How will it affect delivery/capacity?

The SCR shall be possible to treat globally, always write in English!

4. Attachments

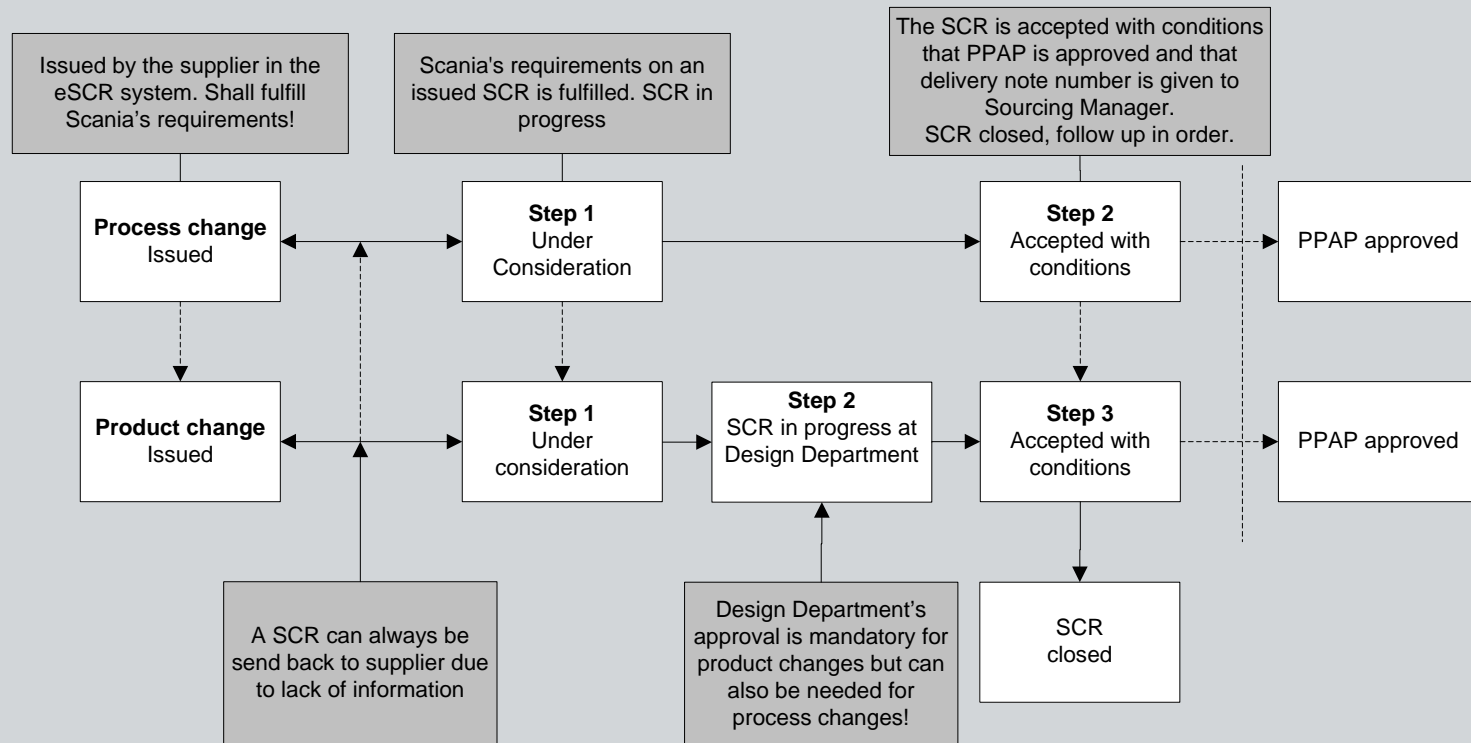
Add relevant documents that helps Scania to understand and motivate the change!

- **Pictures**
- **Sketches/drawing**
- **Other relevant documents that motivate the SCR**
 - I.e. cost estimation, result from improved quality and test reports

5. SCR life cycle

PPAP approval is always required before a change can be introduced, unless other demands are given by Scania.

A SCR can be rejected by Scania anywhere during it's life cycle



Glossary

- **SCR = Supplier Change Request**
- **PD = “Produkt Data Blad” (Technical Product Data)**
- **DWG = Drawing**
- **STD = Scania Standard**
- **TB = “Teknisk bestämmelse” (Technical Regulation)**